

1D



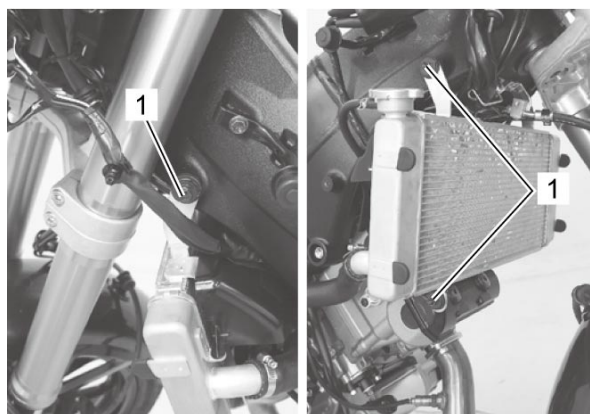
Cylinder Head Cover Removal and Installation

Refer to [Air Cleaner Box Removal and Installation](#).

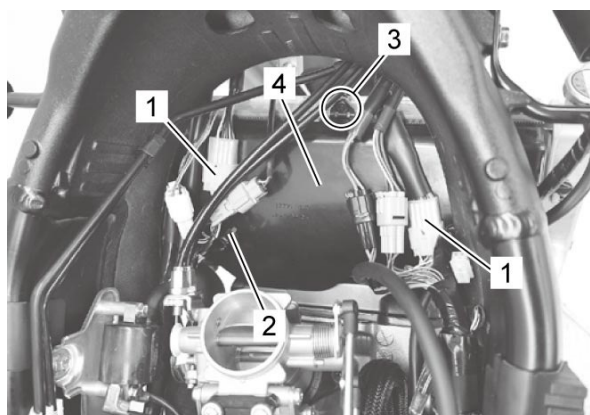
Removal

Front cylinder head cover

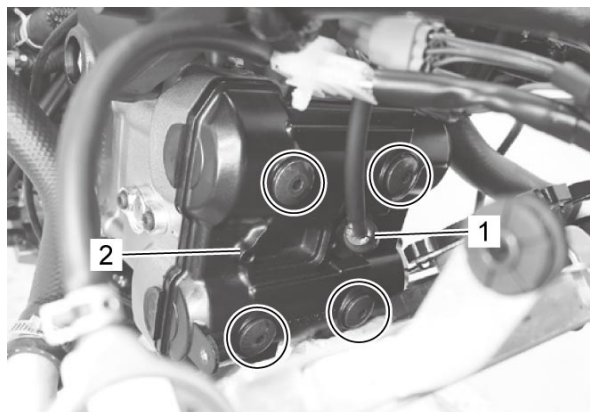
- 1) Remove the side lower cowlings.
- 2) Remove the radiator mounting bolts (1).




- 3) Remove the couplers (1) and clamp (2).
- 4) Remove the clip (3) and radiator heat shield (4).

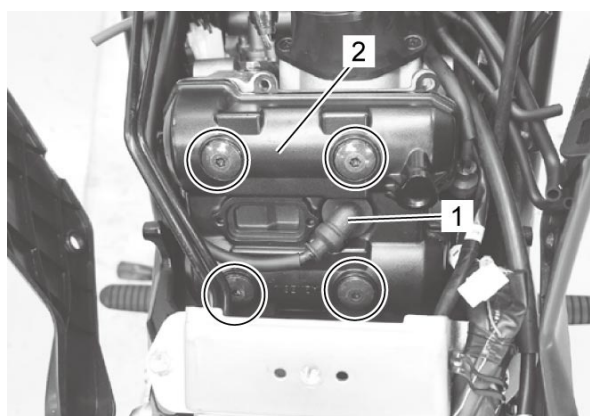


- 5) Disconnect the spark plug cap (Center) (1).
- 6) Remove the cylinder head cover (2) and its gaskets.



Rear cylinder head cover

- 1) Remove the radiator reservoir tank. 
- 2) Disconnect the spark plug cap (Center) (1).
- 3) Remove the cylinder head cover (2) and its gaskets.

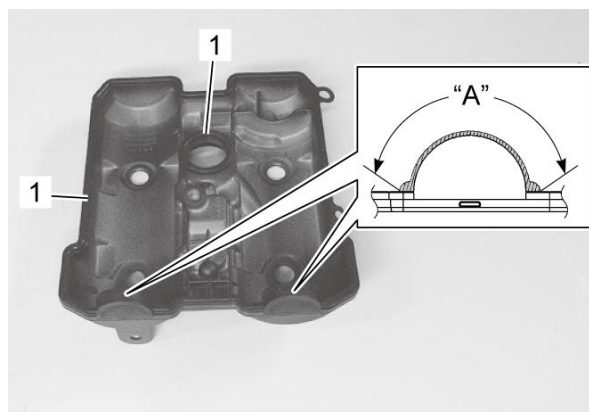


Installation

Install the cylinder head cover in the reverse order of removal. Pay attention to the following points:

- Install the new gaskets (1) to each cylinder head cover.
- Apply sealant to the "A" of the gasket as shown.

"A": Sealant 99000-31140 (SUZUKI BOND 1207B)



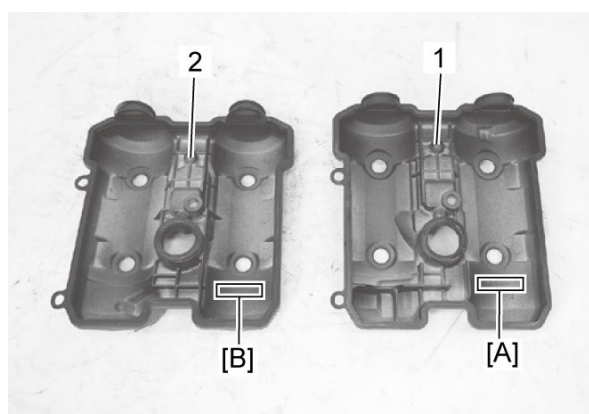
- Place the cylinder head covers on each cylinder head.

NOTE:

Identify the cylinder head covers according to the following embossed letters.

Front cylinder head cover (1): [A]

Rear cylinder head cover (2): [B]



[A]:	FRONT	[B]:	REAR
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- Set the new gaskets (1) to each cylinder head cover bolt and coat the both sides of the gasket with engine oil.

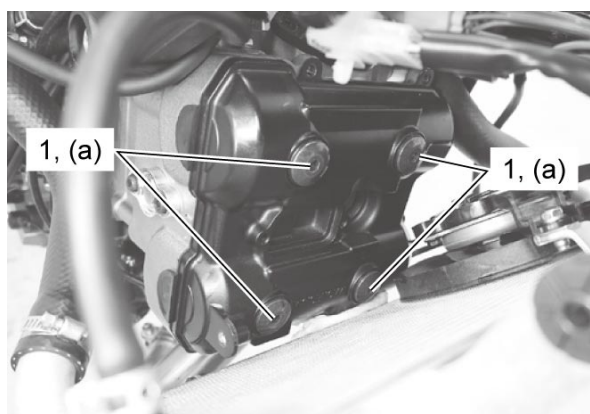


- Tighten the cylinder head cover bolts (1) to the specified torque.

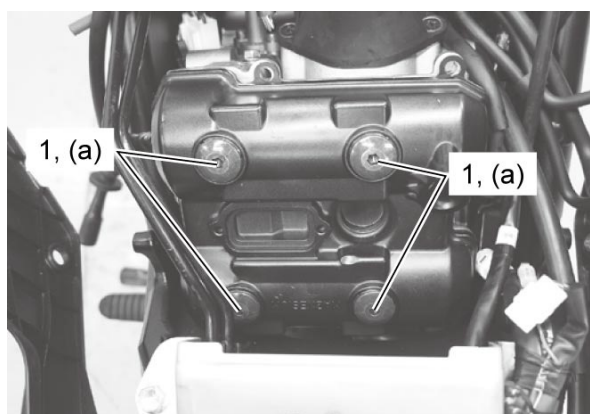
Tightening torque

Cylinder head cover bolt (a): 14 N·m (1.4 kgf-m, 10.5 lbf-ft)

Front cylinder head cover



Rear cylinder head cover



- Connect the spark plug caps. 